PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference SAND11827II	FOR FURTHER ACTION as we	see Form PCT/ISA/220 Il as, where applicable, item 5 below.	
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)	
PCT/EP2005/051129	14/03/2005	12/03/2004	
Applicant			
SANDVIK AB			
This International Search Report has be according to Article 18. A copy is being	en prepared by this International Searching Aut transmitted to the International Bureau.	hority and is transmitted to the applicant	
This International Search Report consis	ts of a total of sheets.		
X It is also accompanied by	by a copy of each prior art document cited in this	s report.	
	e international search was carried out on the ba nless otherwise indicated under this item.	sis of the international application in the	
The internationa this Authority (A	al search was carried out on the basis of a transl tule 23.1(b)).	ation of the international application furnished to	
b. With regard to any nucl	eotide and/or amino acid sequence disclosed	in the International application, see Box No. I.	
2. Certain claims were fo	und unsearchable (See Box II).		
3. Unity of Invention is la	cking (see Box III).		
4. With regard to the title,	•		
X the text is approved as submitted by the applicant.			
the text has been estable	ished by this Authority to read as follows:		
-			
~			
5. With regard to the abstract,			
X the text is approved as s	ubmitted by the applicant.		
the text has been establi may, within one month fr	shed, according to Rule 38.2(b), by this Authorit om the date of mailing of this international searc	ty as it appears in Box No. IV. The applicant ch report, submit comments to this Authority.	
6. With regard to the drawings,			
	published with the abstract is Figure No. 2		
X as suggested by	the applicant.	·	
as selected by the	is Authority, because the applicant failed to sug	gest a figure.	
as selected by th	is Authority, because this figure better character	rizes the invention.	
b. none of the figures is to t	pe published with the abstract.	-	

INTERNATIONAL SEARCH REPORT

International Application No PCT/EP2005/051129

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B23B51/02 B23C B23C5/10 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 7 B23B B23C Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal C. DOCUMENTS CONSIDERED TO BE RELEVANT Category ° Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X EP 0 088 505 A (GENERAL ELECTRIC COMPANY) 1-5.814 September 1983 (1983-09-14) Α the whole document 9,10 X US 6 257 807 B1 (HEINLOTH MARKUS) 1,2,4-6, 10 July 2001 (2001-07-10) 8,9 the whole document GB 2 184 373 A (* KOMET STAHLHALTER-UND X 1,2 WERKZEUGFABRIK ROBERT BREUNING GMBH) 24 June 1987 (1987-06-24) the whole document 4-6.8EP 1 075 889 A (HITACHI TOOL ENGINEERING, X LTD) 14 February 2001 (2001-02-14) figure 1 4-8 X Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance *E* earlier document but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another involve an inventive step when the document is taken alone document of particular relevance; the claimed invention citation or other special reason (as specified) cannot be considered to involve an inventive step when the document is combined with one or more other such docudocument referring to an oral disclosure, use, exhibition or other means ments, such combination being obvious to a person skilled in the art. document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 8 July 2005 27/07/2005 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo ni, Fanti, P Fax: (+31-70) 340-3016

1

INTERNATIONAL SEARCH REPORT

International Application No
PCT/EP2005/051129

Category °	ation) DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
1	US 6 435 780 B1 (FLYNN CLIFFORD M) 20 August 2002 (2002-08-20) figures 1-3	1,2,5, 10-17
	-	-
	į	
	.	
		·

1

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No
PCT/EP2005/051129

Patent document cited in search report		Publication date		Patent family member(s)	Publication date	
EP 0088505	A	14-09-1983	GB	2116083 A	21-09-19	
			GB	2116081 A	21-09-198	83
			GB	2116082 A	21-09-19	83
			ΑT	34685 T	15-06-198	38
		•	CA	1229751 A	1 01-12-198	37
			DE	3376808 D	1 07-07-198	38
			EP	0088505 A	1 14-09-198	33
			US	4558975 A	17-12-198	35
			US	4475851 A	09-10-198	34
			JР	58181506 A	24-10-198	
			ÜS	4776732 A	11-10-198	-
US 6257807	B1	10-07-2001	WO	9807539 A	1 26-02-199	98
03 0237007	O.	10 07 2001	DE	19736282 A		
			DE	59707332 D		
			EP	0923422 A		
			ES	2176782 T		
GB 2184373	Α	24-06-1987	DE	8536123 U	1 16-04-198	37
			ΑT	393098 B	12-08-199	} 1
			ΑT	308686 A	15-01-199	∂ 1
			CH	671353 A	5 31-08-198	39
			FR	2591921 A		37
			ΙT	1213551 B	20-12-198	39
			JP	2504976 B	2 05-06-199	3 6
			JP	62157707 A	13-07-198	37
			SE	465409 B	09-09-199	
			SE	8605407 A	22-06-198	37
EP 1075889		14-02-2001	 ЈР	3317490 B	2 26-08-200	 12
El 10/3009	^	14 02 2001	JP	2000005921 A	11-01-200	
			US	6413023 B		
			EP	1075889 A		
				M 6995/01		
US 6435780	В1	20-08-2002	CA	2384124 A	17-01-200)2
	_	-	ΕP	1299208 A		
			WO	0204159 A		

PATENT COOPERATION TREATY

To: see form PCT/ISA/220				PCT WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY				
				(F	PCT Rule 43bis.1)			
				Date of mailing (day/month/year) see	o form PCT/ISA/210 (second sheet)			
	licant's or agent's file form PCT/ISA/2			FOR FURTHER A				
	International application No. International filing date PCT/EP2005/051129 14.03.2005			day/month/year)	Priority date (day/month/year) 12.03.2004			
	national Patent Clas BB51/02, B23C5/	· ·	both national classification	and IPC				
	licant NDVIK AB							
1.	This opinion co	ontains indication	ons relating to the follo	owing items:				
☑ Box No. I Basis of the opinion			inion					
	☐ Box No. II Priority							
	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability							
	☐ Box No. IV Lack of unity of inven-							
	☑ Box No. V	Box No. V Reasoned statement under Rule 43 <i>bis</i> .1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
	☐ Box No. VI	Certain docum	ments cited					
	☐ Box No. VII	Certain defects in the international application						
	☐ Box No. VIII	Certain observ	ations on the internation	al application				
2.	FURTHER ACT	ION						
	written opinion o the applicant cho	f the Internationa coses an Authori ceau under Rule	al Preliminary Examining ity other than this one to	g Authority ("IPEA"). H be the IPEA and the o	usually be considered to be a owever, this does not apply where chosen IPEA has notifed the ional Searching Authority			
	submit to the IPE	EA a written reply date of mailing of	v together, where appror	oriate, with amendmer	PEA, the applicant is invited to its, before the expiration of three of 22 months from the priority date,			
	For further option	ns, see Form PC	T/ISA/220.					
3.	For further detail	s, see notes to F	Form PCT/ISA/220.					
					•			

Fanti, P

Telephone No. +49 89 2399-2946

European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/EP2005/051129

	Box	No. I Basis of the opinion					
1.	. With regard to the language , this opinion has been established on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.						
	la	This opinion has been established on the basis of a translation from the original language into the following anguage , which is the language of a translation furnished for the purposes of international search under Rules 12.3 and 23.1(b)).					
2.	. With regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the claimed invention, this opinion has been established on the basis of:						
	a. type of material:						
		a sequence listing					
		table(s) related to the sequence listing					
	b. format of material:						
		in written format					
		in computer readable form					
	c. time of filing/furnishing:						
		contained in the international application as filed.					
		filed together with the international application in computer readable form.					
		furnished subsequently to this Authority for the purposes of search.					
3.	h C	n addition, in the case that more than one version or copy of a sequence listing and/or table relating thereto as been filed or furnished, the required statements that the information in the subsequent or additional opies is identical to that in the application as filed or does not go beyond the application as filed, as ppropriate, were furnished.					
4.	Additional comments:						

Box No. V Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

No: Claims

1-6,8

Inventive step (IS)

Yes: Claims

No: Claims

1-19

Industrial applicability (IA)

Yes: Claims

1-19

No: Claims

2. Citations and explanations

see separate sheet

The document EP-A-0088505 (D1), which is considered the nearest prior art document in relation to the present application, discloses all the features described in claim 1.

Therefore claim 1 lacks novelty and does not satisfy the requirements of Art. 33(2) in connection with Rule 64.1 PCT.

The same applies to the subject matter of the claims 2-5 and 8.

The subject matter of the independent method claims 18 and 19 is not explicitly disclosed in any of the cited documents. The measures therein disclosed however derive from simple static equilibrium relationships that the skilled man would certainly consider in order to achieve a more stable operation of the cutting tool. It does not appear therefore that the subject matter of said claims can be related to the presence of an inventive activity.

Although the subject matter of the remaining independent claims is to a large extent not known from the cited prior art documents, it does not appear that the features therein described are bringing about any surprising or unexpected effect; they appear rather as being measures belonging to the general knowledge of the skilled man that can be adopted in the specific case without implying any inventive activity.

It is not at present apparent which part of the application could serve as a basis for a new, allowable claim. Should the applicant nevertheless regard some particular matter as patentable an independent claim(s) including such particular matter should be filed taking account of Rule 6.3 PCT. The applicant should also indicate in the letter of reply the difference vis à vis the state of the art and the significance thereof.

Any new independent claim should be properly delimited vis-a-vis the prior art disclosed in the nearest single cited document. The first prior art portion should include those features of the invention which are known from such document. Dependent claims should be adapted thereto.

The description should be amended to meet the requirements of Rule 5.1 PCT. In particular, the nearest prior art document should be acknowledged as the state of the art disclosing the features of the first part of claim 1 and the invention fully evaluated in its

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY (SEPARATE SHEET)

International application No.

PCT/EP2005/051129

light, whereby the inherent problem and its solution should be reformulated if necessary, and a reasoned statement be submitted as to why the subject matter of the new independent claim should be regarded as inventive over the cited prior art.

The attention of the applicant is drawn to the fact that the application may not be amended in such a way that it contains subject-matter which extends beyond the content of the application as filed, Article 28 PCT.